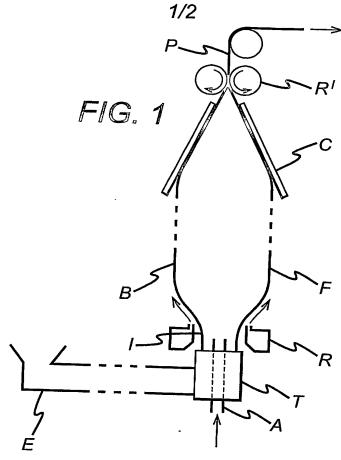
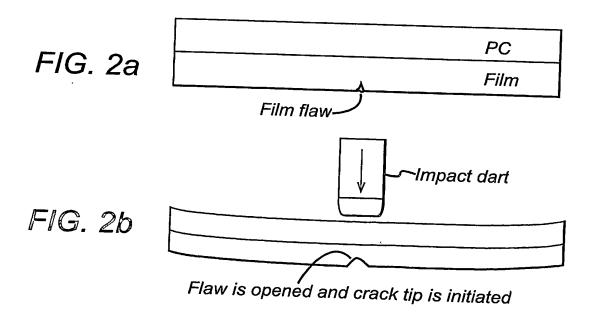
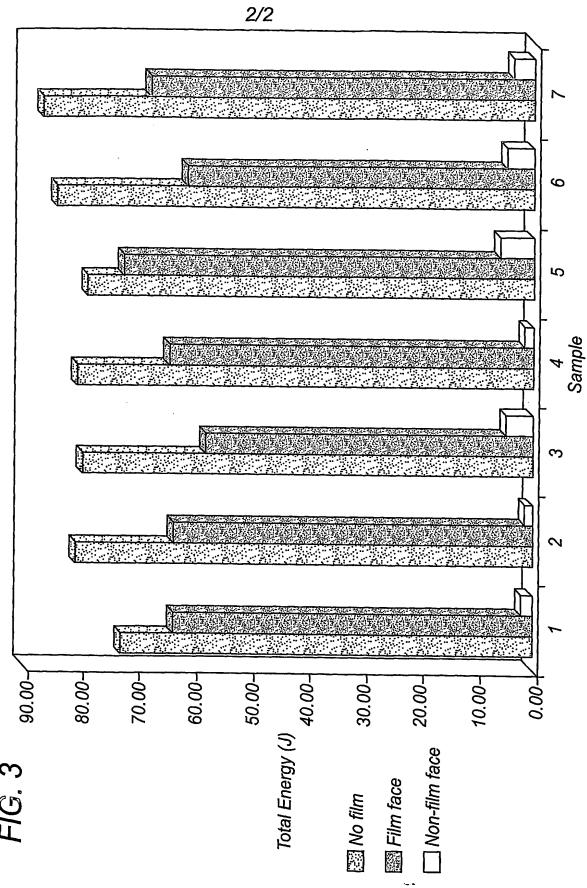
WO 2004/089622 PCT/GB2004/001560



(E) Extruder (I) Molten Tube (B) Bubble (P) Product (R^I) Pinch/Take-off Rolls (C) Collapsing Device (F) Freeze Line (R) Cooling Air Ring (T) Tool (die) (A) Air Inlet



SUBSTITUTE SHEET (RULE 26)



SUBSTITUTE SHEET (RULE 26)